

2018 Mercedes Benz E63S AMG 4MATIC Sed (213.089) V8-4.0L Turbo (177.980)

Vehicle > Technical Service Bulletins

## FRONT SEAT CUSHION COVER COMING OFF



Mercedes-Benz

# - Front Seat Cushion Cover Coming Off -

Topic number	LI91.18-P-071313
Version	1
Function group	91.18 Seat covers
Date	07-20-2020
Validity	BR 213, 257, 290
Reason for change	

## Complaint

The fastening strip (profile) for the front seat cushion cover becomes detached from the side of the seat cushion frame.

## Cause

Potentially insufficient holding ability of the fastening strip (profile).

## Remedy

### 1. Remove the front seat

BR 213 (AR91.10-P-1000LW)

BR 257, 290 (AR91.10-P-1000FR)

### 2. Remove outer trim on seat frame

BR 213:

AR91.10-P-1201LW (with code U22, except code P65, except code 432, except code 555)

AR91.10-P-1201LWA (with code U22, with code P65)

BR 257, 290:

AR91.10-P-1201FR

### 3. The side fastening hooks need to be bent up with pliers (5 x left & 5 x right - **Figure 1**)

### 4. For additional security, two spring clips (A 000 991 51 70) need to be attached to the height adjuster (for position, see **Figure 2**)

! Reattach the cover accurately and make sure that the fastener clicks firmly into place !

#### File

Bild 1.jpg

#### Designation

Figure 1 Height adjuster

Bild 2.jpg

Figure 2 Height adjuster

## WIS references

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Document number	Title	Note	Allocation
AR91.10-P-5040LWF	Remove/install seat cushion padding of front seat	Model 213 except 275 (memory package (driver's seat, steering column and mirrors)) except code 555 It is only necessary to partially remove the cover –> Model 213	Remedy
AR91.18-P-1801LWF	Remove/install cover on front seat cushion	except code 275 (memory package (driver's seat, steering column and mirrors)) except code 555 Model 213 with code 275	Remedy
AR91.10-P-5040LWE	Remove/install seat cushion padding of front seat	(memory package (driver's seat, steering column and mirrors)) except code 555 It is only necessary to partially remove the cover –> Model 213	Remedy
AR91.18-P-1801LWE	Remove/install cover on front seat cushion	with code 275 (memory package (driver's seat, steering column and mirrors)) except code 555 (AMG Performance seats)	Remedy

## Symptoms

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### Symptom

Body / Seat / Seat cover / Detaches

## Parts

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Part number	ES1	ES2	Designation	Quantity	Note	EPC
A 000 991 51 70			Spring clips / retaining clips	2		X

Operation numbers/damage codes

Op. no.	Operation text	Time	Damage code	Note
			91A0438	Left front seat cushion cover loose
			91N0438	Right front seat cushion cover loose

Bild 1



Bild 2

